WE CLAIM:

1. A device for the directional attachment of a scale element of a linear position measuring system to an installation face of a first body, the device comprising:

a first body;

a second body comprising a scanning head, which is movable in a measuring direction in relation to said first body;

a scale element is aligned parallel with respect to said measuring direction; and a profiled alignment device is provided on said second body, which works together with a complementary tape profile on said scale element for aligning said scale element.

- 2. The device in accordance with claim 1, wherein said scale element comprises a scale.
- 3. The device in accordance with claim 1, wherein said scale element comprises a scale support.
- 4. The device in accordance with claim 1, wherein said scale element comprises a scale guide device.
- 5. The device in accordance with claim 1, wherein said tape profile is provided on a removable protective tape of said scale element.
- 6. The device in accordance claim 1, wherein said profiled alignment device is provided in the form of at least one recess.
- 7. The device in accordance with claim 1, wherein said profiled alignment device is provided in the form of at least one protrusion.

- 8. The device in accordance with claim 1, further comprising a pusher arrangement that presses said scale element against said installation face.
- 9. The scale element in accordance with claim 5, wherein said protective tape can be rolled up.
- 10. The scale element in accordance with claim 5, wherein said protective tape is self-adhesive and is of low adhesion.
- 11. A method for the directional attachment of a scale element of a linear position measuring system to an installation face of a first body, comprising:

providing a second body comprising a scanning head, which is movable in a measuring direction in relation to a first body,

aligning a scale element parallel with respect to said measuring direction; providing a profiled alignment device on said second body, which works together with a complementary tape profile on said scale element for aligning said scale element.

- 12. The method in accordance with claim 11, further comprising pressing said scale element against an installation surface after said aligning said scale element.
- 13. The method in accordance with claim 11, further comprising providing said tape profile on a protective tape, which is pulled off said scale element after said aligning said scale element.